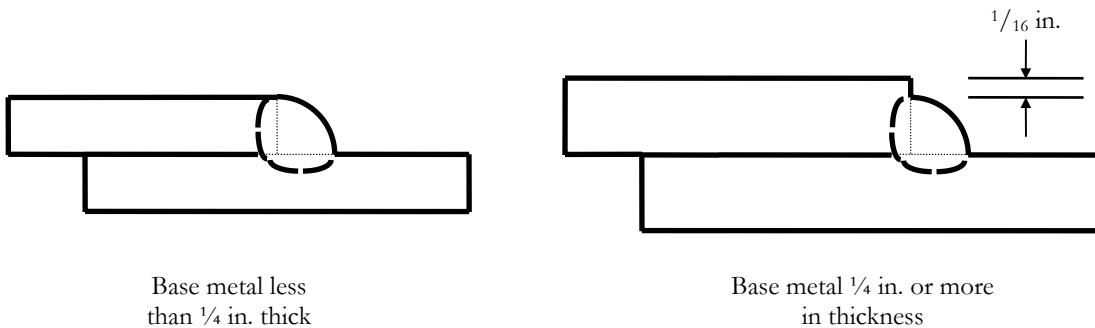


Section WFP 2-04 – Welding Fabrication Procedure

Rev. 0, 8/16/04

Attachment 3, Maximum Detailed Size of Fillet Weld Along Edges

**MAXIMUM DETAILED SIZE
OF FILLET WELD ALONG EDGES**

Notes:

1. On base material $\frac{1}{4}$ in. or more in thickness, the weld shall be as detailed above, unless the weld is designated on the drawing to obtain full throat thickness.
2. On base material $\frac{1}{4}$ in. or more in thickness, the distance between the edge of the base material and the toe of the weld, in as-welded conditions, may be less than $\frac{1}{16}$ in. provided the weld size is clearly verifiable.